

HVAC Controls Repair Bracket Instructions

There are 2 ways to install this part. Its purpose is to be a quick fix for broken out plastic so the HVAC controls can be mounted. Mount option 1 would be to rivet part behind the dash and zero trimming of the broken dash are and then install HVAC controls. Mount option 2 would be to neatly trim out the original material on BOTH sides of the mounting hole and the new part will replace the original material and be a complete new mounting are. THIS PART WILL WORK WITH UNMODIFIED AND DOUBLE DIN MODIFIED DASHBOARDS

1. Begin by removing ash tray. Pull ash tray out and remove the 2 screws on either side, as well as the screw under the ash tray located in the center rear. Pull out the ash tray assembly and disconnect related wires as needed.
2. Remove HVAC bezel by popping off the long trim on the dash (will not need removal if our double din kit is installed.) IF a double din kit is installed in place of original trim bezel, remove it.
3. Remove HVAC controls and let hang out of the dash.
4. If the copper screw nuts are still in HVAC mounting surface, remove by squeezing the back side of them to pop them out.

IF MOUNTING USING MOUNT OPTION 1 CONTINUE STEPS. IF USING MOUNTING OPTION 2 SKIP TO STEP

5. From the ash tray hole insert the new repair part up behind the HVAC mounting area as shown in Fig. 1

Fig. 1



6. Using provided screws screw HVAC controls into new bracket. Hand tighten screws so it all fits together snug **NEVER OVERTIGHTEN ANY HARDWARE!** Once hand snug to stay in place, use a 1/8" drill bit on the left and right lower corners of the original HVAC controls mounting area. See Fig 2



Fig. 2

7. Once drilled, use the 2 supplied 1/8" rivets to secure in place.
CAUTION..... YOU CAN NEVER DOUBLE CHECK AND TEST FIT TOO MANY TIMES!!

8. Next, make sure to hold repair part snugly in place and using same drill bit, drill a hole on both left and right upper sides of HVAC controls mounting area. See Fig 3.



Fig. 3

9. Next press repair part against the plastic dash, to ensure a snug fit and install the rivets.

10. If you choose, you can add a 2nd rivet to each side a little bit below the top one.

You can now re install everything.

CONTINUE HERE IF YOU ARE USING MOUNING OPTION 2

11. Carefully trim the old material out of the dash ON BOTH SIDES, to make room for the surface area of the of repair bracket to take its pace. See Fig 4.



Fig 4.

12. From the ash tray hole insert the new repair part up behind the HVAC mounting area as shown in Fig. 1
13. Using provided screws screw HVAC controls into new bracket. Hand tighten screws so it all fits together snug NEVER OVERTIGHTEN ANY HARDWARE!
Once hand snug to stay in place, use a 1/8" drill bit on the left and right lower corners of the original HVAC controls mounting area. See Fig 2
14. Once drilled, use the 2 supplied 1/8" rivets to secure in place.
CAUTION..... YOU CAN NEVER DOUBLE CHECK AND TEST FIT TOO MANY TIMES!!

15. Next, make sure to hold repair part snugly in place and using same drill bit, drill a hole on both left and right upper sides of HVAC controls mounting area. See Fig 3.
16. Next press repair part against the plastic dash, to ensure a snug fit and install the rivets.
17. If you choose, you can add a 2nd rivet to each side a little bit below the top one.

You can now re install everything.